

Work Order ID 135941

135941

Page 1

Tuesday, August 25, 2015 10:42:16 AM

Item ID: D4034-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rib
 Start Date: 8/25/2015 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 8/25/2015 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: MLS Date: AUG 25 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4034	C

100 0.00

100

Large Fab

Memo

Large Fab

1- Cut tube as per dwg D4034

0.00

8x CL 15-8-25

110 QC6- Inspect dimensions to drawing 0.00

110

QC

Memo

Quality Control

0.00

8

AUG 25 2015

DAS
24
9-89

120 Identify as per dwg & Stock Location: WIP 0.00

120

Packaging

Memo

Packaging

LOCATION: WA004

0.00

8x CL 15-8-25

135941

Tuesday, August 25, 2015 10:42:16 AM

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Rib

Start Date: 8/25/2015 **Start Qty:** 8.00

8

Cust Item ID:

Required Date: 8/25/2015 **Req'd Qty:** 8.00

g

Customer:

Reference:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

20150825

Picklist Print

Tuesday, August 25, 2015 10:42:19 AM

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Work Order ID: 135941

135941

Parent Item: D4034-1

D4034-1

Parent Item Name: Rib

Start Date: 8/25/2015

Required Date: 8/25/2015

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as
per dwg revA 10.03.15 verified by:EC IPP Rev:C 11.01.18 chg
qc5 to 6 DD verf:EC IPP Rev:D 11.01.19 AS PER DWG
REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.049		Purchased			No	100	f	787.5594	0.3333	2.806737			

M304TS0 750W 049

304 SQ Tube .75x.75x.049W

**

11-15-8-25

Location

Loc Qty

Loc Code

WA004

787.5594

M130871

50.4

M131128

18.175

M131868

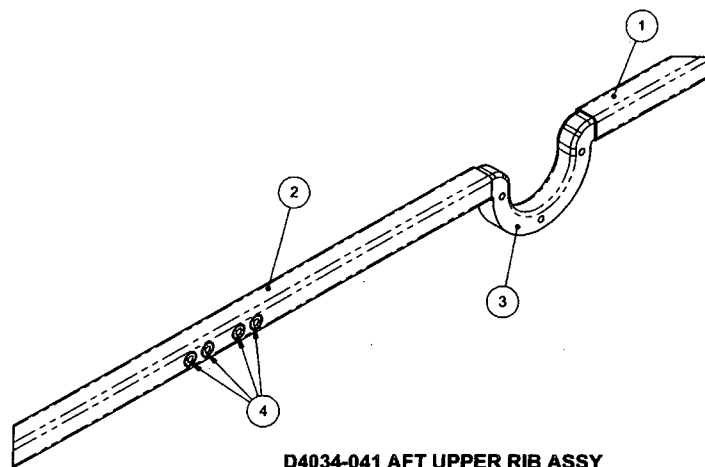
129.5

M132744

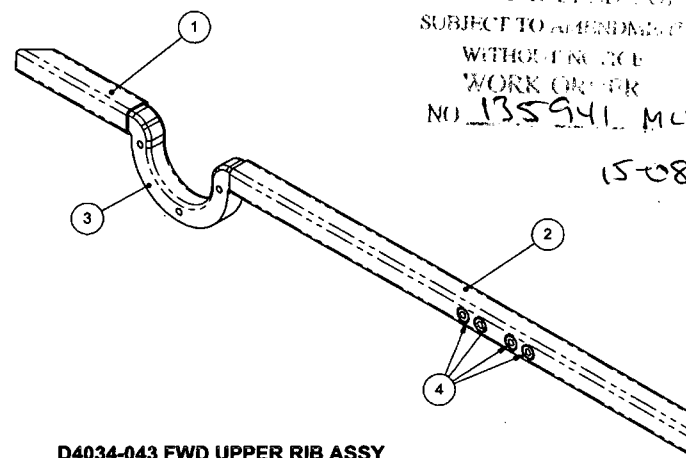
589.4844

3

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4034-041	AFT UPPER RIB ASSY
		X	D4034-043	FWD UPPER RIB ASSY
1	1	1	D4034-1	RIB
2	1	1	D4034-3	RIB
3	1	1	D4021-7	HOOP
4	4	4	D4021-9	BUSHING



D4034-041 AFT UPPER RIB ASSY



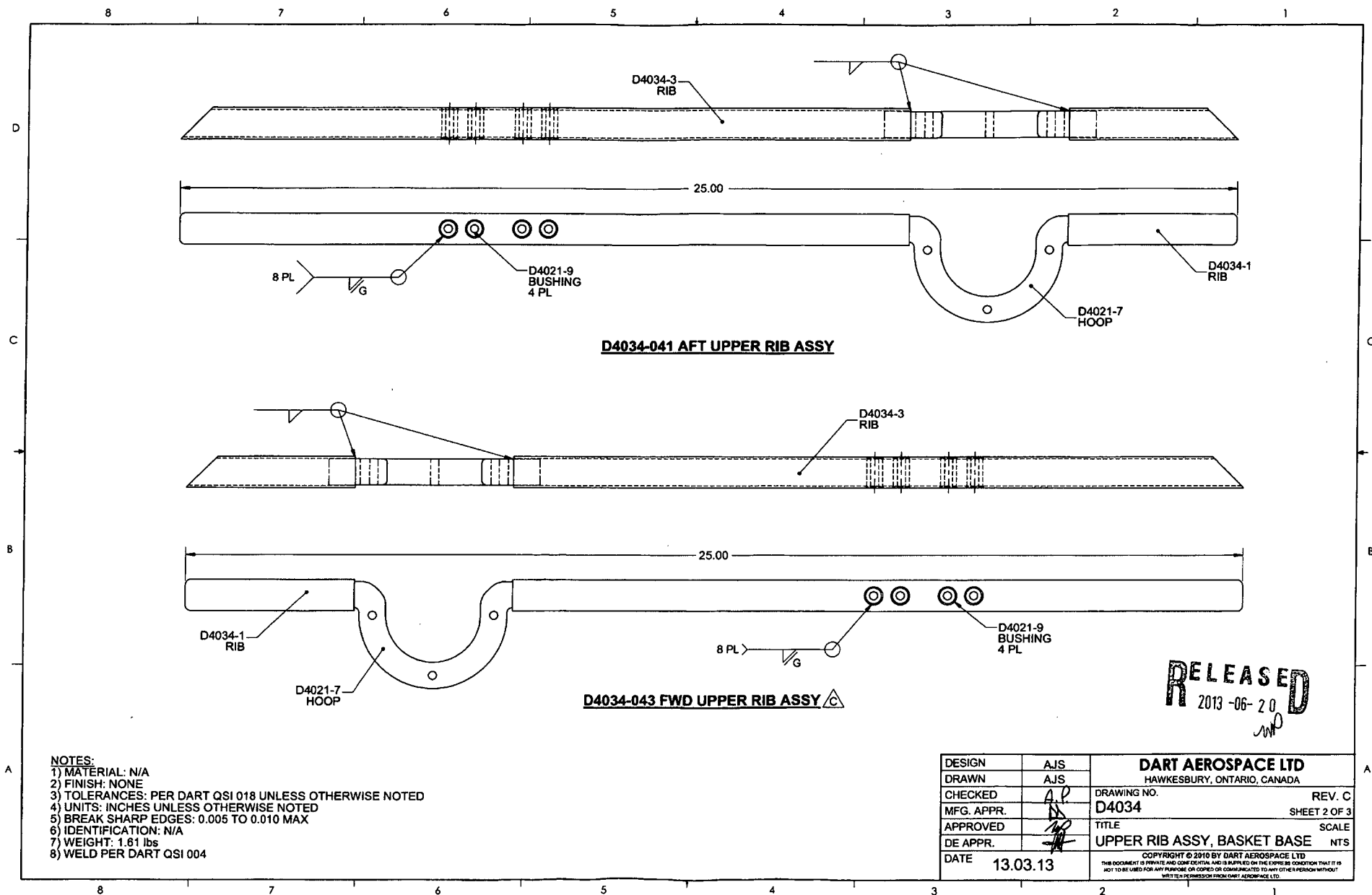
D4034-043 FWD UPPER RIB ASSY

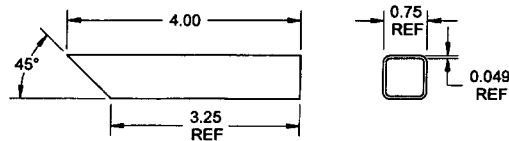
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 135941 MJS

15-08-25

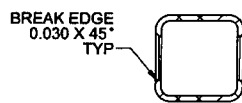
RELEASED
2013-06-20
JM

C	043 REDESIGNED AS MIRROR IMAGE OF -041, -5 DELETED, D2327-3 DELETED, REASON PROP ARM NO LONGER OFFERED.		AJS	13.03.13
B	ADDITIONAL HOLES ADDED ON D4034-3 RIB		SC	10.12.20
A	NEW ISSUE		AJS	10.03.04
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4034 TITLE UPPER RIB ASSY, BASKET BASE	REV. C SHEET 1 OF 3 SCALE NTS	
DRAWN	AJS			
CHECKED	A.P.			
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	13.03.13	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

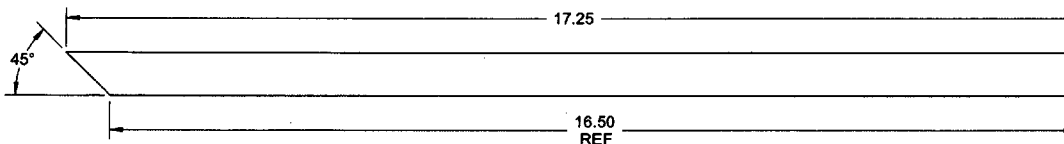
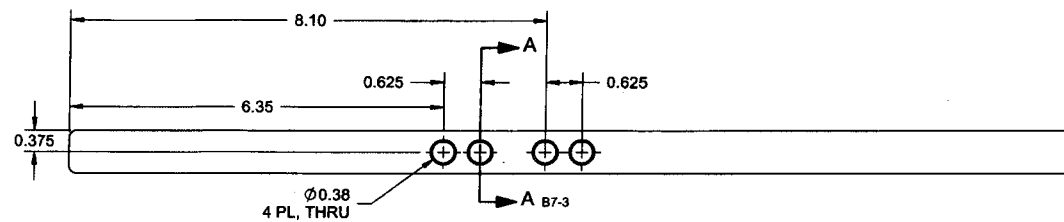




D4034-1 RIB



SECTION A-A C3-3



D4034-3 RIB

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.13 lbs
-3: 0.62 lbs

RELEASED
2013-06-28

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. C
MFG. APPR.	DS	D4034	SHEET 3 OF 3
APPROVED	HP	TITLE	SCALE
DE APPR.	HT	UPPER RIB ASSY, BASKET BASE	NTS
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